



# WORLDSTAR PACKAGING INDUSTRY

India's Largest Exporter of  
Ripple and Double Wall Paper Cup  
for Year 2020-21, 2021-22  
2022-23



## OUR CLIENTS



## CERTIFICATION





# WORLDSTAR PACKAGING INDUSTRY

## RIPPLE PAPER CUPS

PARTICULARS	GSM*	PACKAGING	TOP DIA MM	BOTTOM MM	HEIGHT MM
4 OZ	205+RIPPLE	2000	59	41	75
5 OZ	205+RIPPLE	2000	66	47.5	72
7 OZ	225+ RIPPLE	1500	74	52	79.5
8 OZ	247+ RIPPLE	1000	80	55	92.5
12 OZ	287+RIPPLE	1000	90	60	110
16 OZ	297+RIPPLE	1000	90	60	130

\*THESE ARE STANDARD SUBSTANCE(GSM) WHICH ARE READLY AVAILABLE.IT CAN BE CUSTOMIZE AS PER REQUIREMENTS



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Web : [www.worldstarpackagingindustry.com](http://www.worldstarpackagingindustry.com)

D-1622-23, Narela Industrial Area, Narela, Delhi -40



# WORLDSTAR PACKAGING INDUSTRY

## OUR PRODUCTS



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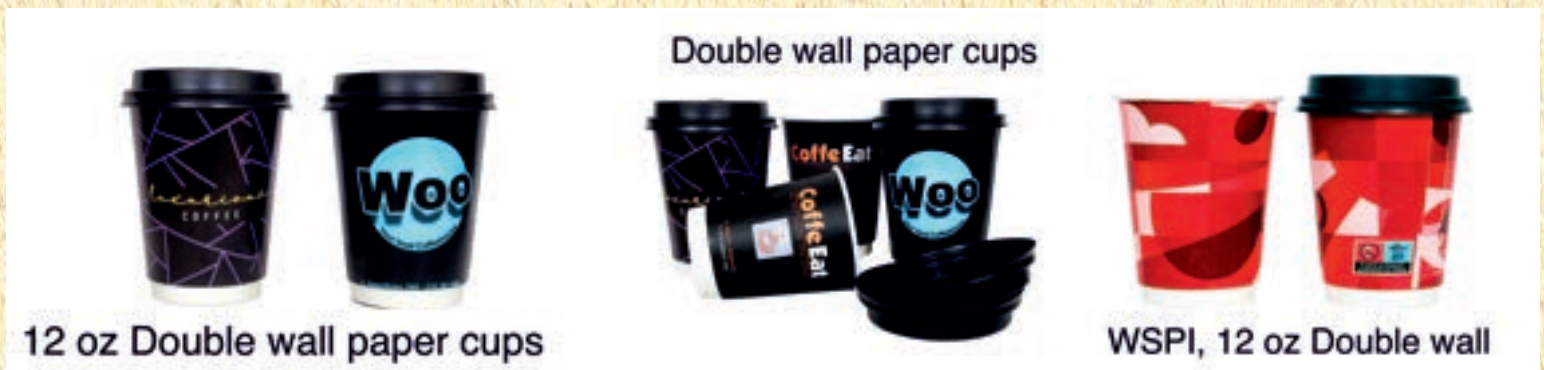


# WORLDSTAR PACKAGING INDUSTRY

## DOUBLE WALL PAPER CUPS

PARTICULARS		GSM	PACKAGING	TOP DIA MM	BOTTOM MM	HEIGHT MM
8 OZ	DOUBLE WALL	257+265	1500	80	55	92.5
12 OZ	DOUBLE WALL	287+265	500	90	60	110
16 OZ	DOUBLE WALL	297+265	500	90	60	130

\*THESE ARE STANDARD SUBSTANCE(GSM) WHICH ARE READY AVAILABLE.IT CAN BE CUSTOMIZE AS PER REQUIREMENTS



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# WORLDSTAR PACKAGING INDUSTRY



Double wall paper cups



Double wall paper cups



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# WORLDSTAR PACKAGING INDUSTRY

## 1 PE AND 2 PE PAPER CUPS

PARTICULARS	1 PE/2 PE	GSM	PACKAGING	TOP DIA MM	BOTTOM MM	HEIGHT MM
100 ML	1 PE	177	6000	62	47	56
100 ML NC/PLATINUM	SPECTRA	205	6000	62	47	56
130 ML LONG	1 PE	177/185	6000	64	47	64
130 ML REGULAR	1 PE	177/185	6000	59	41	75
150 ML	1 PE	185	5000	67	52	61
150 ML LONG	1 PE	185	5000	66	48	72
150 ML NC	SPECTRA	205	5000	67	52	61
150 ML LP	1 PE	185	5000	67	52	61
150 ML BD/Enjoy	SPECTRA	205	5000	67	52	61
170 ML	1 PE	195	4000	73	52	73.5
170 ML BD	SPECTRA	205	4000	73	52	73.5
6 OZ VENDING CUP	1 PE	225	4000	70	45	80
200 ML	SPECTRA	225	4000	74	52	79.5
250 ML (8 OZ)	1 PE	267	1000	80	55	92.5
250 ML	2 PE	213	3000	78	54	93.5
300 ML 11 OZ	2 PE	213	2500	80	52	112
300 ML 12 OZ	2 PE	217	2500	81.5	52	115
400 ML (12 OZ)	1 PE	285	1000	90	60	110
450 ML (16 OZ)	1 PE	317	1000	90	60	130
450 ML (16 OZ)	2 PE	237	1000	90	60	130
650 ML (20 OZ)	2 PE	267	1000	90	60	171

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# WORLDSTAR PACKAGING INDUSTRY

## PAPER STRAW

PARTICULARS	GSM	PACKAGING
6 MM STRAW 08"	290	6000
8 MM STRAW 08"	290	5000
8 MM STRAW 10"	290	5000
8 MM SINGLE PACKAGING STRAW	290	2000
10 MM STRAW 08"	330	2500
10 MM STRAW 10"	330	2500

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# WORLDSTAR PACKAGING INDUSTRY

## HIPS FLAT AND SIPPER LIDS

PARTICULARS	PACKAGING	TOP DIA MM
250 ML HIPS LID	3000	78
300 ML HIPS LID	2500	80/81.5
450 ML HIPS LID	2000	90
200 ML SIPPER HIPS LID	4000	74
250 ML SIPPER HIPS LID	2000	80
350 ML/400 ML SIPPER HIPS LID	2000	90



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# WORLDSTAR PACKAGING INDUSTRY

## OUR PRODUCTS



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# WORLDSTAR PACKAGING INDUSTRY

## OUR PRODUCTS



WSPI,1 PE , 650 ml(20 oz)

E-Mail: [worldstarpackagingindustry@gmail.com](mailto:worldstarpackagingindustry@gmail.com)

Web : [www.worldstarpackagingindustry.com](http://www.worldstarpackagingindustry.com)

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# TEST REPORTS

**SGS** TEST REPORT DATE : 20<sup>th</sup> February, 2019

Report No. : **MAN/HL/1048000030**

INDUSTRIAL PACKAGING REPORT  
D-1622-23 NARELA INDUSTRIAL AREA  
NEW DELHI-110028  
INDIA  
CONTACT PERSON : MR. VIKAS GUJRAL

THE FOLLOWING SAMPLES WERE SUBMITTED AND IDENTIFIED BY/ON BEHALF OF THE CUSTOMER AS:-

SAMPLE DESCRIPTION : POLYESTER  
COUNTRY OF ORIGIN : INDIA  
COUNTRY OF DESTINATION : INDIA  
TEST PERFORMANCE DATE : 19/02/2019

**SUMMARY OF TEST RESULTS**

TEST REQUIRED	CONCLUSION
1 Heavy Metal Content (EN 271, Part 1, 1995)	Pass
2 Determination of Overall Migration of Constituents of Plastic Materials And Articles Intended To Come In Contact With Food Stuff - According To EN 645 - 1995	Pass

TEST(S) RESULT & METHOD : PLEASE REFER TO NEXT PAGE(S)

For Pro SGS India Pvt. Ltd.  
*Sanket*  
SANKET BHUSHAN, Manager  
Email: sanket@prosgs.com

**SGS** TEST REPORT DATE : 20<sup>th</sup> February, 2019

Report No. : **MAN/HL/1048000030**

**TEST RESULTS**

1. Heavy Metal Content (EN 271, Part 1, 1995)

Test name	Result (mg/kg)	Paper intended to come into contact with dry food (mg/kg of paper)	Paper intended to come into contact with wet food and/or with fatty surface (mg/kg of paper)	Paper for Migration (mg/kg of paper)
Cadmium	ND	ND	0.5	0.5
Chromium (VI)	ND	ND	0.1	0.1
Cobalt (Pb)	ND	ND	0.0	0.0
Mercury (Pb)	ND	ND	0.0	0.0
Polychlorinated (PbP)	0.00	0.00	0.00	0.00
Polychlorinated Biphenyl (PbCB)	ND	0.0	0.0	0.0
Lead (Pb)	Pass	Pass	Pass	Pass

2. Determination of Overall Migration of Constituents of Plastic Materials And Articles Intended To Come In Contact With Food Stuff - According To EN 645 - 1995

Method: EN 645 - 1995

Result: PASS

Note:  
1. mg/kg(L) = milligram per kilogram  
2. ND: Not detected

- Overall Migrations Test
- Specific Migration Test of Heavy Metal Testing as per council of Europe resolution AP(2000)1
- German Food, Articles of Daily use and Feed Code of September 1, 2005(LFGB) Section 30 & 31 with amendments.

**SGS** TEST REPORT DATE : 20<sup>th</sup> February, 2019

Report No. : **MAN/HL/1048000030**

**2. Overall Migration**

Method : EN 645 - 1995

Standard Limit	Test Condition	Result (Amount of Substances)		Permissible Limit	
		(mg/L)	(mg/dm <sup>2</sup> )	(mg/L)	(mg/dm <sup>2</sup> )
100 mg/dm <sup>2</sup>	20°C for 2 hours	102	12	50	50
100 mg/dm <sup>2</sup>	50°C for 2 hours	102	12	50	50
Chemicals	—	PASS	PASS	—	—

Result: PASS

Note:  
1. mg/dm<sup>2</sup> = milligram per decimeter square; mg/L = milligram per liter  
2. °C = degree Celsius; h = hour  
3. Permissible limit (ppm) refers to dry basis  
4. Testing has been conducted in SGS Laboratory  
5. Testing has been performed as per client's request

**Sample as Received**



Result: PASS

E-Mail: worldstarpackagingindustry@gmail.com

Web : www.worldstarpackagingindustry.com

D-1622-23, Narela Industrial Area, Narela, Delhi -40



# TEST REPORTS

**SGS**

TEST REPORT

Report No. : **MAN-HL-9480005606** DATE : **15<sup>th</sup> September, 2018**

WORLDSTAR PACKAGING INDUSTRY  
D-1622-23, NARELA INDUSTRIAL AREA,  
NEW DELHI-110048  
INDIA  
CONTACT PERSON : **MR. VIKAS DUA**

THE FOLLOWING SAMPLES WERE SUBMITTED AND IDENTIFIED BY/ON BEHALF OF THE CUSTOMER AS :

SAMPLE DESCRIPTION : **PAPER STRIP**  
CISE/DAIB : **PLA/2**  
ISSUE/ISSUE ON : **20/08/2018**  
TEST PERFORMING DATE : **30/08/2018 TO 14/09/2018**

SUMMARY OF TEST RESULTS:

TEST REQUESTED	CONCLUSION
1. Commission Regulation (EU) No 1831/11 Specific Migration of Vinyl Acetate	Pass
2. Commission In Paper - As per 1831/11/11/11	Pass

TESTS RESULT & METHOD: PLEASE REFER TO NEXT PAGES.

Per Pro SGS India Pvt. Ltd.  
*Signature*  
Sanjay Srivastava (Head Manager)  
Authorized Signatory  
Email your Test Result Related Enquiries at Feedback.HL@sgs.com

**SGS**

TEST REPORT

Report No. : **MAN-HL-9480005606** DATE : **15<sup>th</sup> September, 2018**

TEST RESULTS:-

1. Commission Regulation (EU) No 1831/11

Specific Migration of Vinyl Acetate

Method: With reference to EN 15510-1:2004. Analysis was performed by GC-MS.  
Solvent Used: 2% acetic acid (v/v) in aqueous solution  
Test Condition: 40 °C for 2 hours (1" Migration)

Test Item	Result (mg/kg)	Reporting Limit (mg/kg)	Permissible Limit (mg/kg)
Specific Migration of Vinyl Acetate	ND	0.5	1
Conclusion	Pass		

Tested Item: PAPER STRIP

Note : 1. mg/kg = milligram per kilogram of foodstuff in contact with  
2. ND = Not Detected  
3. Permissible Limit is according to Commission Regulation (EU) No 1831/11 of 18 January 2011 with amendments.

2. With reference to 1831/11/11/11

Test name	Result (mg/kg)	Pages intended to come into contact with dry food (mg/kg of paper)	Permissible limit (Pages intended to come into contact with wet food and food with fatty surface (mg/kg of paper))
Cadmium	ND	0.5	0.5
Chromium (VI)	Detector limit: 0.1mg/kg	0.1	0.1
Cobalt (Pb)	ND	0.0	0.0
Mercury (Pb)	Detector limit: 0.1mg/kg	0.0	0.0
Polychlorinated Biphenyls (PCB)	Detector limit: 0.1mg/kg	0.0	0.0
Polychlorinated Biphenyls (PCB)	Detector limit: 0.1mg/kg	0.0	0.0
Conclusion	Pass		

Note:  
1. mg/kg = milligram per kilogram  
2. Polychlorinated Biphenyls (PCB) and Polychlorinated Biphenyls (PCB) testing has been subcontracted to SGS approved lab.  
3. ND = Not Detected  
4. PP = Testing has been subcontracted to SGS approved lab.  
5. Testing has been subcontracted to SGS approved lab.  
6. In = Testing has been subcontracted to SGS approved lab.

- Overall Migrations Test
- Specific Migration Test of Heavy Metal Testing as per council of Europe resolution AP(2000)1
- German Food, Articles of Daily use and Feed Code of September 1, 2005(LFGB) Section 30 & 31 with amendments.

**SGS**

TEST REPORT

Report No. : **MAN-HL-9480005606** DATE : **15<sup>th</sup> September, 2018**

Sample as Provided



--- END OF REPORT ---

E-Mail: [worldstarpackagingindustry@gmail.com](mailto:worldstarpackagingindustry@gmail.com)

Web : [www.worldstarpackagingindustry.com](http://www.worldstarpackagingindustry.com)

D-1622-23, Narela Industrial Area, Narela, Delhi -40





# TEST REPORTS

**SGS** TEST REPORT

Report No. : **MAN/HL/1048000279** DATE : 20<sup>th</sup> February, 2019

WORLDSTAR PACKAGING INDUSTRY  
D-1622-23, NARELA INDUSTRIAL AREA,  
NARELA (DELHI-110028)  
INDIA  
CONTACT PERSON : SRI VIKRANT DUA

THE FOLLOWING SAMPLES WERE SUBMITTED AND IDENTIFIED BY/ON BEHALF OF THE CUSTOMER AS :

SAMPLE DESCRIPTION	REFLUE PAPER/CUP WITH OTHER COVER OF CORRUGATED
COUNTRY OF ORIGIN/PRODUCTION	INDIA
COUNTRY OF CONSUMPTION	INDIA
COUNTRY OF EXPORT	INDIA
SAMPLE RECEIVED ON	20 FEBRUARY 2019
TEST PERFORMING DATE	20 FEBRUARY 2019

**SUMMARY OF TEST RESULTS**

TEST REQUESTED	CONCLUSION
1. Heavy Metal (overall) - (IS 2711, Part 1, 1995)	Pass
2. Determination of Overall Migration of Constituents of Plastic Materials And Articles Intended To Come In Contact With Food Stuff - According To IS 9841 - 1995	Pass

**TEST(S) RESULT & METHOD:** PLEASE REFER TO NEXT PAGE(S)

For Pro SGS India Pvt. Ltd.  
*Santip*  
KAMRUP SAHAYAN, Asst. Manager  
Email: your.Test.Report@sgs.com | sgsglobal.com

**SGS** TEST REPORT

Report No. : **MAN/HL/1048000279** DATE : 20<sup>th</sup> February, 2019

**TEST RESULTS**

1. Heavy Metal Content  
Method: (IS 2711, Part 1, 1995)

Test Name	Result (mg/kg)	Paper intended to come into contact with dry food (mg/kg of paper)	Paper intended to come into contact with wet food and liquid with very coarse (mg/kg of paper)	Paper for detection (mg/kg of paper)
Cadmium	ND	0.1	0.1	0.1
Lead (Pb)	0.01	0.1	0.1	0.1
Copper (Cu)	0.01	0.1	0.1	0.1
Mercury (Hg)	ND	0.1	0.1	0.1
Polychlorinated Biphenyl (PCB)	0.01	0.01	0.01	0.01
Polycyclic Aromatic Hydrocarbon (PAH)	0.01	0.01	0.01	0.01

**Tested Item:** REFLE PAPER/CUP WITH OTHER COVER OF CORRUGATED

**Note:**

- 1. mg/kg or milligram per kilogram
- 2. ND-Not detected

- Overall Migrations Test
- Specific Migration Test of Heavy Metal Testing as per council of Europe resolution AP(2000)1
- German Food, Articles of Daily use and Feed Code of September 1, 2005(LFGB) Section 30 & 31 with amendments.

**SGS** TEST REPORT

Report No. : **MAN/HL/1048000279** DATE : 20<sup>th</sup> February, 2019

**1. Overall Migration**  
Method: (IS 9841 - 1995)

Solvent Used	Test Condition	Result (Amount of Extracts)		Permissible Limit	
		(mg/L)	(mg/dm <sup>3</sup> )	(mg/L)	(mg/dm <sup>3</sup> )
1% Acetic Acid	90°C for 2 hours	<10	<10	100	10
1% Ethanol	90°C for 2 hours	<10	<10	100	10
Conclusion		Pass	Pass		

**Tested Item:** REFLE PAPER/CUP WITH OTHER COVER OF CORRUGATED

**Note:**

1. mg/dm<sup>3</sup> or milligram per decimeter cube; mg/L, g - gram per liter
2. °C - degree Celsius, h - hour hour
3. Permissible limit may be lower than IS 9841.
4. Testing/real order subcontracted to SGS approved lab.
5. Testing/real order performed upon client's request.

**Sample as Received**



For Pro SGS India Pvt. Ltd.  
KAMRUP SAHAYAN, Asst. Manager  
Email: your.Test.Report@sgs.com | sgsglobal.com

E-Mail: [worldstarpackagingindustry@gmail.com](mailto:worldstarpackagingindustry@gmail.com)

Web : [www.worldstarpackagingindustry.com](http://www.worldstarpackagingindustry.com)

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# TEST REPORTS

**SGS**

Report No. : **MAN-IL-104800031** TEST REPORT DATE : 15<sup>th</sup> February, 2019

WORLDSTAR PACKAGING INDUSTRY  
D-1622-23, NARELA INDUSTRIAL AREA  
NEW DELHI-110028  
INDIA  
CONTACT PERSON : SMT VIKASHI SINGH

THE FOLLOWING SAMPLE(S) WAS/WERE SUBMITTED AND IDENTIFIED BY/ON BEHALF OF THE CUSTOMER AS:-  
**SAMPLE DESCRIPTION** PAPER CUPS/GLASSES  
**COLOUR** RED/WHITE  
**COUNTRY OF ORIGIN** INDIA  
**COUNTRY OF DESTINATION** INDIA  
**SAMPLE RECEIVED ON** 15/02/2019  
**TEST PERFORMING DATE** 15/02/2019

**SUMMARY OF TEST RESULTS**

TEST REQUESTED	CONCLUSION
1. Heavy Metal Content (As per EN 12191: 2005)	Pass
2. Determination of Overall Migration of Constituents of Plastic Materials And Articles Intended To Come In Contact With Food Stuff, - According To EN 12191: 2005	Pass

**TEST(S) RESULT & METHOD:** PLEASE REFER TO NEXT PAGE(S)

For Pcs: SGS India Pvt. Ltd.  
*Sandip*

**SGSIP Sustainability Manager**  
Email your Test Report Related Enquiries at [Feedback.HQ@sgs.com](mailto:Feedback.HQ@sgs.com)

**SGS**

Report No. : **MAN-IL-104800031** TEST REPORT DATE : 15<sup>th</sup> February, 2019

**TEST RESULTS**

1. Heavy Metal Content  
Method: EN 12191: 2005 (Part 1), 2005

Test name	Result (mg/kg)	Paper intended to come into contact with dry food (mg/kg of paper)	Paper intended to come into contact with fatty food and food with fatty surface (mg/kg of paper)	Paper for filtration (mg/kg of paper)
Cadmium	ND	—	0.2	0.2
Cadmium (P)	ND	—	0.1	0.1
Cobalt (P)	ND	—	0.0	0.0
Lead (P)	ND	—	0.3	0.3
Mercury (P)	ND	—	0.0	0.0
Polychlorinated BPC	ND	0.05	0.05	0.05
Polychlorinated Biphenyls (PCB)	ND	0.0	0.0	0.0
Phthalates	ND	—	—	—

**Tested Item: PAPER CUPS/GLASSES**

Note:  
 1. mg/kg = milligram per kilogram  
 2. ND = Not detected

- Overall Migrations Test
- Specific Migration Test of Heavy Metal Testing as per council of Europe resolution AP(2000)1
- German Food, Articles of Daily use and Feed Code of September 1, 2005(LFGB) Section 30 & 31 with amendments.

**SGS**

Report No. : **MAN-IL-104800031** TEST REPORT DATE : 15<sup>th</sup> February, 2019

**2. Overall Migration**  
Method: EN 12191: 2005

Substrate Used	Test Condition	Result (Amount of Extracts)		Permissible Limit	
		(mg/L)	(mg/cm <sup>2</sup> )	(mg/L)	(mg/cm <sup>2</sup> )
90% Alcohol	70°C for 2 hours	1.02	1.0	50	50
50% Ethanol	70°C for 2 hours	1.02	1.0	50	50
Water	—	0.025	0.025	—	—

**Tested Item: PAPER CUPS/GLASSES**

Note:  
 1. mg/cm<sup>2</sup> = milligram per decimetre square; mg/L = milligram per liter  
 2. °C = degree Celsius; °F = fahrenheit  
 3. Permissible limit from German Food Code (LFGB)  
 4. Testing has been performed as per EN 12191: 2005  
 5. Testing has been performed as per client's request


**Sample as Received**



100% Paper



# TEST REPORTS



**TEST REPORT**

Report No. : GR:HL:1152000234  
\*115200234\*

DATE : 22<sup>nd</sup> June, 2020

WORLDSTAR PACKAGING INDUSTRY  
1525, 1630, 1612 & 1589 SEC-D, DSIDDC INDUSTRIAL AREA, NARELA  
NEW DELHI-40  
CONTACT PERSON : VARUN DUA

THE FOLLOWING SAMPLE(S) WAS/WERE SUBMITTED AND IDEN TRIED BY/ON BEHALF OF THE CUSTOMER AS :

SAMPLE DESCRIPTION PAPER CUPS / GLASSES  
COLOUR BLACK  
SAMPLE RECD ON 16/06/2020  
TEST PERFORMING DATE 16/06/2020 TO 22/06/2020


SUMMARY OF TEST RESULTS:

TEST REQUESTED	CONCLUSION
TESTING AS PER COMMISSION REGULATION (EU) NO. 10/2011	Pass
SPECIFIC MIGRATION OF BIS(2-ETHYLHEXYL) PHTHALATE (DEHP)	PASS

TEST(S) RESULT & METHOD: PLEASE REFER TO NEXT PAGE(S)

Per pro SGS India Private Ltd.

ANAND GOEL  
EXECUTIVE  
Email your Test Report Related Enquiries at [Feedback.HL.T@sgs.com](mailto:Feedback.HL.T@sgs.com)



**TEST REPORT**

Report No. : GR:HL:1152000234  
\*115200234\*

DATE : 22<sup>nd</sup> June, 2020

**TEST RESULT:**

TESTING AS PER COMMISSION REGULATION (EU) NO. 10/2011\*

SPECIFIC MIGRATION OF BIS(2-ETHYLHEXYL) PHTHALATE (DEHP)\*

Method: With reference to EN 13130-1:2004. Analysis was performed by GC/MS.  
Simulant Used: 2% Acetic Acid

Test Condition: 70°C for 2 Hours (1<sup>st</sup> Migration)

Test Item	Result (mg/kg)	Reporting Limit (mg/kg)	Permissible Limit (mg/kg)
Bis-(2-ethylhexyl) phthalate (DEHP)	Not Detected	0.1	1.5
Conclusion	Pass	--	--

Simulant Used: Distilled Water

Test Condition: 70°C for 2 Hours (1<sup>st</sup> Migration)

Test Item	Result (mg/kg)	Reporting Limit (mg/kg)	Permissible Limit (mg/kg)
Bis-(2-ethylhexyl) phthalate (DEHP)	Not Detected	0.1	1.5
Conclusion	Pass	--	--

Simulant Used: n-Heptane

Test Condition: 38°C for 30 Min. (1<sup>st</sup> Migration)

Test Item	Result (mg/kg)	Reporting Limit (mg/kg)	Permissible Limit (mg/kg)
Bis-(2-ethylhexyl) phthalate (DEHP)	Not Detected	0.1	1.5
Conclusion	Pass	--	--


Tested Item: Paper Cups/ glasses

Note -  
1. mg/kg = milligram per kilogram of foodstuff in contact with  
2. C = degree Celsius  
3. Permissible Limit is according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments.  
4. Test condition & simulant were specified by client.  
5. Testing has been performed as per client's request.

Page 2 of 3

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- Overall Migrations Test
- Specific Migration Test of Heavy Metal
- Testing as per council of Europe resolution AP(2000)1
- German Food, Articles of Daily use and Feed Code of September 1, 2005(LFGB) Section 30 & 31 with amendments.




**TEST REPORT**

Report No. : GR:HL:1152000234  
\*115200234\*

DATE : 22<sup>nd</sup> June, 2020

Sample as Received



\*\*\*\*\* END OF REPORT\*\*\*\*\*

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With a reputation that precedes our name, our products have created benchmarks in the industry for over 24 years. From being one of the few to step up into the industry, our vision has been the driving force of our growth and our quest to outperform and not settle for anything less than the best, we have established ourselves as leaders in the segment.

We thank you all for the never ending support and the trust in our work and in our products, we promise to keep stepping up and do things that will help our partnership grow and be successful.

