



India's Largest Exporter of Ripple &
Double wall Paper Cup For Year
2020-21, 2021-22, 2022-23, 2023-24



WORLDSTAR PACKAGING INDUSTRY

OUR CLIENTS



CERTIFICATIONS





WORLDSTAR PACKAGING INDUSTRY

RIPPLE PAPER CUPS

PARTICULARS	GSM*	PACKAGING	TOP DIA MM	BOTTOM MM	HEIGHT MM
4 OZ	205+RIPPLE	2000	59	41	75
5 OZ	205+RIPPLE	2000	66	47.5	72
7 OZ	225+ RIPPLE	1500	74	52	79.5
8 OZ	247+ RIPPLE	1000	80	55	92.5
12 OZ	287+RIPPLE	1000	90	60	110
16 OZ	297+RIPPLE	1000	90	60	130

*THESE ARE STANDARD SUBSTANCE(GSM) WHICH ARE READLY AVAILABLE.IT CAN BE CUSTOMIZE AS PER REQUIREMENTS



E-Mail: worldstarpackagingindustry@gmail.com

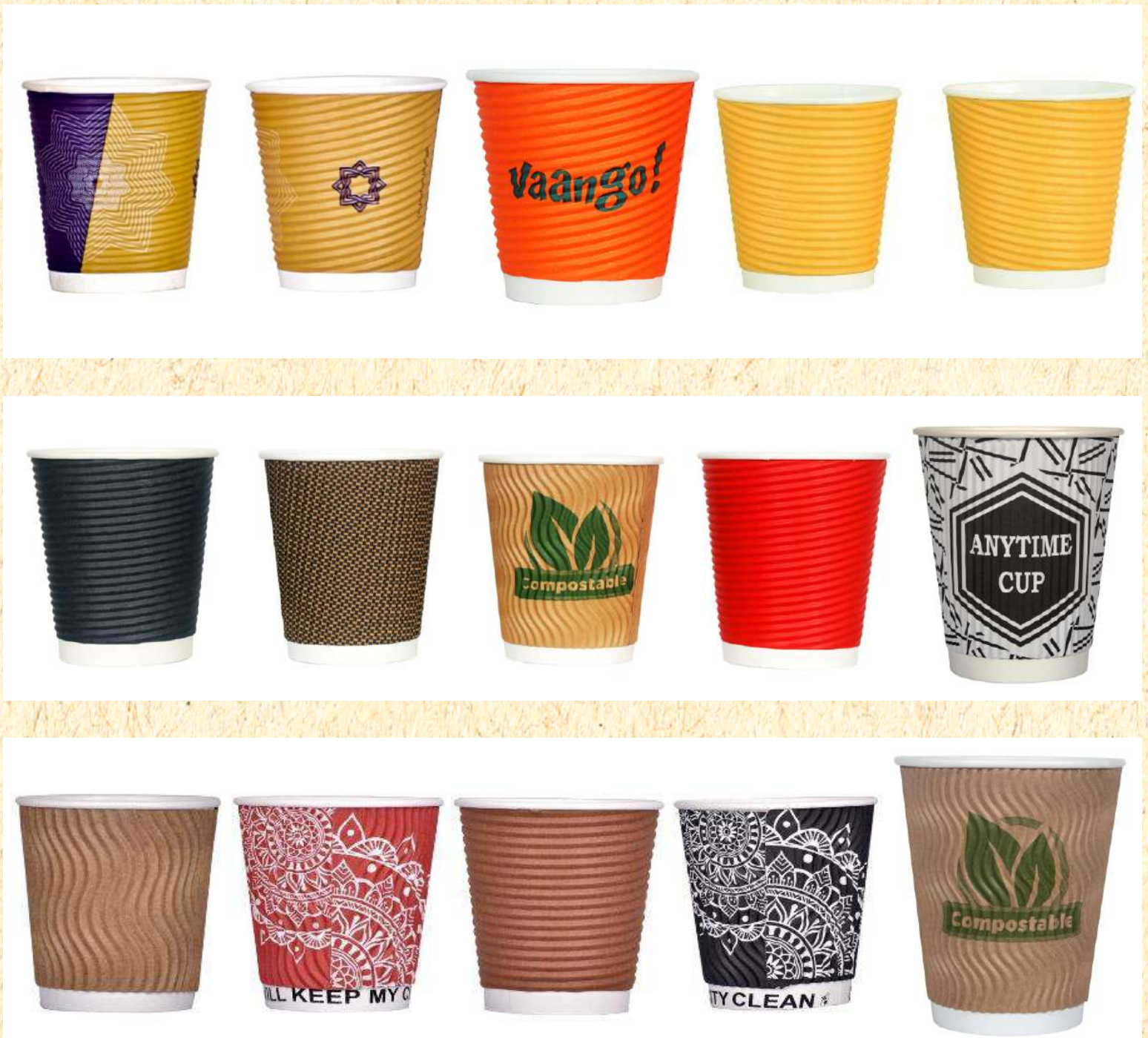
Web : www.worldstarpackagingindustry.com

D-1622-23, Narela Industrial Area, Narela, Delhi -40



WORLDSTAR PACKAGING INDUSTRY

OUR PRODUCTS



E-Mail: worldstarpackagingindustry@gmail.com

Web : www.worldstarpackagingindustry.com

D-1622-23, Narela Industrial Area, Narela, Delhi -40



WORLDSTAR PACKAGING INDUSTRY

DOUBLE WALL PAPER CUPS

PARTICULARS		GSM	PACKAGING	TOP DIA MM	BOTTOM MM	HEIGHT MM
8 OZ	DOUBLE WALL	257+265	1500	80	55	92.5
12 OZ	DOUBLE WALL	287+265	500	90	60	110
16 OZ	DOUBLE WALL	297+265	500	90	60	130

*THESE ARE STANDARD SUBSTANCE(GSM) WHICH ARE READY AVAILABLE.IT CAN BE CUSTOMIZE AS PER REQUIREMENTS



12 oz Double wall paper cups



WSPI, 12 oz Double wall



E-Mail: worldstarpackagingindustry@gmail.com

Web : www.worldstarpackagingindustry.com

D-1622-23, Narela Industrial Area, Narela, Delhi -40



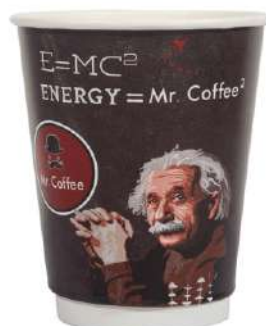
WORLDSTAR PACKAGING INDUSTRY



Double wall paper cups



Double wall paper cups



E-Mail: worldstarpackagingindustry@gmail.com

Web : www.worldstarpackagingindustry.com

D-1622-23, Narela Industrial Area, Narela, Delhi -40



WORLDSTAR PACKAGING INDUSTRY

1 PE AND 2 PE PAPER CUPS

PARTICULARS	1 PE/2 PE	GSM	PACKAGING	TOP DIA MM	BOTTOM MM	HEIGHT MM
100 ML	1 PE	177	6000	62	47	56
100 ML NC/PLATINUM	SPECTRA	205	6000	62	47	56
130 ML LONG	1 PE	177/185	6000	64	47	64
130 ML REGULAR	1 PE	177/185	6000	59	41	75
150 ML	1 PE	185	5000	67	52	61
150 ML LONG	1 PE	185	5000	66	48	72
150 ML NC	SPECTRA	205	5000	67	52	61
150 ML LP	1 PE	185	5000	67	52	61
150 ML BD/Enjoy	SPECTRA	205	5000	67	52	61
170 ML	1 PE	195	4000	73	52	73.5
170 ML BD	SPECTRA	205	4000	73	52	73.5
6 OZ VENDING CUP	1 PE	225	4000	70	45	80
200 ML	SPECTRA	225	4000	74	52	79.5
250 ML (8 OZ)	1 PE	267	1000	80	55	92.5
250 ML	2 PE	213	3000	78	54	93.5
300 ML 11 OZ	2 PE	213	2500	80	52	112
300 ML 12 OZ	2 PE	217	2500	81.5	52	115
400 ML (12 OZ)	1 PE	285	1000	90	60	110
450 ML (16 OZ)	1 PE	317	1000	90	60	130
450 ML (16 OZ)	2 PE	237	1000	90	60	130
650 ML (20 OZ)	2 PE	267	1000	90	60	171

*THESE ARE STANDARD SUBSTANCE(GSM) WHICH ARE READLY AVAILABLE.IT CAN BE CUSTOMIZE AS PER REQUIREMENTS



450 ml /300 ml /250 ml



WSPI,8 oz 1 PE



WSPI,8 oz/12 oz/16 oz 1 PE

E-Mail: worldstarpackagingindustry@gmail.com

Web : www.worldstarpackagingindustry.com

D-1622-23, Narela Industrial Area, Narela, Delhi -40



WORLDSTAR PACKAGING INDUSTRY



E-Mail: worldstarpackagingindustry@gmail.com

Web : www.worldstarpackagingindustry.com

D-1622-23, Narela Industrial Area, Narela, Delhi -40



WORLDSTAR PACKAGING INDUSTRY

PAPER STRAW

PARTICULARS	GSM	PACKAGING
6 MM STRAW 08"	290	6000
8 MM STRAW 08"	290	5000
8 MM STRAW 10"	290	5000
8 MM SINGLE PACKAGING STRAW	290	2000
10 MM STRAW 08"	330	2500
10 MM STRAW 10"	330	2500

*THESE ARE STANDARD SUBSTANCE(GSM) WHICH ARE READLY AVAILABLE.IT CAN BE CUSTOMIZE AS PER REQUIREMENTS



E-Mail: worldstarpackagingindustry@gmail.com

Web : www.worldstarpackagingindustry.com

D-1622-23, Narela Industrial Area, Narela, Delhi -40



WORLDSTAR PACKAGING INDUSTRY

HIPS FLAT AND SIPPER LIDS

PARTICULARS	PACKAGING	TOP DIA MM
250 ML HIPS LID	3000	78
300 ML HIPS LID	2500	80/81.5
450 ML HIPS LID	2000	90
200 ML SIPPER HIPS LID	4000	74
250 ML SIPPER HIPS LID	2000	80
350 ML/400 ML SIPPER HIPS LID	2000	90



E-Mail: worldstarpackagingindustry@gmail.com

Web : www.worldstarpackagingindustry.com

D-1622-23, Narela Industrial Area, Narela, Delhi -40



WORLDSTAR PACKAGING INDUSTRY

OUR PRODUCTS



WSPI, 16 oz ripple



WSPI, 16 oz Ripple



E-Mail: worldstarpackagingindustry@gmail.com

Web : www.worldstarpackagingindustry.com

D-1622-23, Narela Industrial Area, Narela, Delhi -40



WORLDSTAR PACKAGING INDUSTRY

OUR PRODUCTS





WORLDSTAR PACKAGING INDUSTRY

OUR PRODUCTS



WSPI, 12 oz 1 PE

WSPI, 8 oz and 12 oz 1PE

E-Mail: worldstarpackagingindustry@gmail.com

Web : www.worldstarpackagingindustry.com

D-1622-23, Narela Industrial Area, Narela, Delhi -40



WORLDSTAR PACKAGING INDUSTRY

OUR PRODUCTS



WSPI,2PE, 650 ml (20 oz)

E-Mail: worldstarpackagingindustry@gmail.com

Web : www.worldstarpackagingindustry.com

D-1622-23, Narela Industrial Area, Narela, Delhi -40



WORLDSTAR PACKAGING INDUSTRY

OUR PRODUCTS



WSPI,1 PE , 650 ml(20 oz)

E-Mail: worldstarpackagingindustry@gmail.com

Web : www.worldstarpackagingindustry.com

D-1622-23, Narela Industrial Area, Narela, Delhi -40



D-1622-23, Narela Industrial Area, Narela, Delhi -40



TEST REPORTS

SGS

TEST REPORT

Report No. : MAN-HL:9480005606
DATE :15th September, 2018

WORLDSTAR PACKAGING INDUSTRY
D-1622-23, NARELA INDUSTRIAL AREA
NEW DELHI-110030
INDIA
CONTACT PERSON : MR. VARUN DUA

THE FOLLOWING SAMPLE(S) WAS/WERE SUBMITTED AND IDENTIFIED BY/ON BEHALF OF THE CUSTOMER AS :
SAMPLE DESCRIPTION : PAPER STRAW
COLOUR : PLAIN
SAMPLE RECD ON : 23/08/2018
TEST PERFORMING DATE : 30/08/2018 TO 14/09/2018

SUMMARY OF TEST RESULTS:

TEST REQUESTED	CONCLUSION
1. Commission Regulation (EU) No 10/2011	Pass
Specific Migration of Vinyl Acetate	Pass
2. Contaminants in Paper – As per IS 6615 : 1972	Pass

TEST(S) RESULT & METHOD: PLEASE REFER TO NEXT PAGE(S)

Per Pro SGS India Pvt. Ltd.
Sandeep
Sandeep Bhukhan (Asst. Manager)
Authorized Signatory
Email your Test Report Related Enquiries at Feedback.HLT@sgs.com

SGS

TEST REPORT

Report No. : MAN-HL:9480005606
DATE :15th September, 2018

TEST RESULTS :-

1. Commission Regulation (EU) No 10/2011:-#

Specific migration of Vinyl Acetate:

Method: With reference to EN 13130-1:2004. Analysis was performed by HS-GC-MS.
Simulant Used: 3% acetic acid (w/v) in aqueous solution
Test Condition: 40°C for 2.0hrs (1" Migration)

Test Item	Result (mg/kg)	Reporting Limit (mg/kg)	Permissible Limit (mg/kg)
Specific migration of Vinyl Acetate	ND	0.8	1.2
Conclusion	Pass	—	—

Tested Item : PAPER STRAW

Note : 1. mg/kg = milligram per kilogram of foodstuff in contact with
2. ND = Not Detected
3. Permissible Limit is according to Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments.

2. With reference to IS 6615 : 1972 #

Test name	Result (mg/kg)	Paper intended to come into contact with dry food (mg/kg of paper)	Permissible limit (mg/kg of paper)
Cadmium	ND (Detection limit= 0.5mg/kg)	0.5	0.5
Chromium (vi)	ND (Detection limit= 0.1mg/kg)	0.1	0.1
Lead (Pb)	ND (Detection limit= 2mg/kg)	3.0	3.0
Mercury (Hg)	ND (Detection limit= 0.3mg/kg)	0.3	0.3
Pentachlorophenol (PCP)	ND (Detection limit= 0.05mg/kg)	0.05	0.05
Polychlorinated biphenyls (PCBs)	ND (Detection limit= 0.1mg/kg)	2.0	2.0
Conclusion	Pass	—	—

Note:
1. mg/kg= milligram per kilogram
2. Polychlorinated biphenyls (PCBs) and Pentachlorophenol (PCP) testing has been subcontracted to SGS approved lab.
3. ND= Not detected
4. ##= Testing has been subcontracted to SGS overseas lab.
5. Testing has been performed as per client's request.
6. #= Testing has been subcontracted to SGS approved lab.

- Overall Migrations Test
- Specific Migration Test of Heavy Metal
- Testing as per council of Europe resolution AP(2000)1
- German Food, Articles of Daily use and Feed Code of September 1, 2005(LFGB) Section 30 & 31 with amendments.

SGS

TEST REPORT

Report No. : MAN-HL:9480005606
DATE :15th September, 2018

Sample as Received

***** END OF REPORT*****

SGS

TEST REPORT

Report No. : MAN-HL:9480005606
DATE :15th September, 2018

Sample as Received

***** END OF REPORT*****

E-Mail: worldstarpackagingindustry@gmail.com

Web : www.worldstarpackagingindustry.com

D-1622-23, Narela Industrial Area, Narela, Delhi -40



TEST REPORTS

SGS

TEST REPORT

Report No. : MAN-HL-1048000829 DATE : 20th February, 2019

WORLDSTAR PACKAGING INDUSTRY
D-1622-23, NARELA INDUSTRIAL AREA
NEW DELHI-110040
INDIA
CONTACT PERSON : MR. VARUN DUA

THE FOLLOWING SAMPLE(S) WAS/WERE SUBMITTED AND IDENTIFIED BY/ON BEHALF OF THE CUSTOMER AS :
SAMPLE DESCRIPTION
COLOUR
COUNTRY OF ORIGIN
COUNTRY OF DESTINATION
SAMPLE RECD ON
TEST PERFORMING DATE

SUMMARY OF TEST RESULTS:

TEST REQUESTED	CONCLUSION
1. Heavy Metal Content (IS 2771 : Part 1 : 1999)	Pass
2. Determination of Overall Migration of Constituents of Plastic Materials And Articles Intended To Come In Contact With Food Stuff - According To IS 9845 : 1998	Pass

TEST(S) RESULT & METHOD: PLEASE REFER TO NEXT PAGE(S)

Per Pro: SGS India Pvt. Ltd.

SANDIP BHUSHAN (Asst. Manager)
Email your Test Report Related Enquiries at Feedback.H.T@sgs.com

SGS

TEST REPORT

Report No. : MAN-HL-1048000829 DATE : 20th February, 2019

TEST RESULTS:
1. Heavy Metal Content :
Method With reference to IS 2771 (Part 1) : 1999

Test name	Result (mg/kg)	Paper intended to come into contact with dry food (mg/kg of paper)	Paper intended to come into contact with wet food and food with fatty surface (mg/kg of paper)	Paper for filtration (mg/kg of paper)
Cadmium	ND (Detection limit= 0.1mg/kg)	---	0.5	0.5
Chromium (VI)	ND (Detection limit= 0.1mg/kg)	---	0.1	0.1
Lead (Pb)	ND (Detection limit= 0.1mg/kg)	---	3.0	3.0
Mercury (Hg)	ND (Detection limit= 0.1mg/kg)	---	0.3	0.3
Pentachloronitrobenzene (PCNB)	ND (Detection limit= 0.05mg/kg)	0.05	0.05	0.05
Polychlorinated biphenyls (PCBs)	ND (Detection limit= 0.1mg/kg)	2.0	2.0	0.5
Conclusion	Pass	---	---	---

Tested Item: RIPPLE PAPER/CUP WITH OTHER COVER OF CORRUGATED

Note:
• mg/kg= milligram per kilogram
• ND= Not detected

- Overall Migrations Test
- Specific Migration Test of Heavy Metal Testing as per council of Europe resolution AP(2000)1
- German Food, Articles of Daily use and Feed Code of September 1, 2005(LFGB) Section 30 & 31 with amendments.

SGS

TEST REPORT

Report No. : MAN-HL-1048000829 DATE : 20th February, 2019

2. Overall Migration :
Method: IS 9845 : 1998

Simulant Used	Test Condition	Result (Amount of Extractives)		Permissible Limit	
		(mg/L)	(mg/dm ²)	(mg/L)	(mg/dm ²)
3% Acetic Acid	70°C for 2 hours	<12	<2	60	10
10% Ethanol	70°C for 2 hours	<12	<2	60	10
Conclusion	---	PASS	PASS	---	---

Tested Item: RIPPLE PAPER/CUP WITH OTHER COVER OF CORRUGATED

Note :-
1. mg/dm² = milligram per decimeter square, mg/L = milligram per liter
2. °C = degree Celsius, °F = less than
3. Permissible limit has been taken from IS 10146.
4. Testing has been subcontracted to SGS approved lab.
5. Testing has been performed as per client's request.

Sample as Received

*****End of Report*****

E-Mail: worldstarpackagingindustry@gmail.com
Web : www.worldstarpackagingindustry.com
D-1622-23, Narela Industrial Area, Narela, Delhi -40



TEST REPORTS

SGS

TEST REPORT

Report No. : MAN-HL-1048000831 DATE : 15th February, 2019

WORLDSTAR PACKAGING INDUSTRY
D-1622/23, NARELA INDUSTRIAL AREA
NEW DELHI-110040
INDIA
CONTACT PERSON : MR. VARUN DUA

THE FOLLOWING SAMPLE(S) WAS/WERE SUBMITTED AND IDENTIFIED BY/ON BEHALF OF THE CUSTOMER AS :

SAMPLE DESCRIPTION PAPER CUPS/GLASSES
COLOUR RED/WHITE
COUNTRY OF DESTINATION INDIA
COUNTRY OF ORIGIN INDIA
SAMPLE REQD ON 31/01/2019
TEST PERFORMING DATE 02/02/2019 TO 14/02/2019

SUMMARY OF TEST RESULTS:

TEST REQUESTED	CONCLUSION
1. Heavy Metal Content (IS 2771-Part 1 : 1990)	Pass
2. Determination of Overall Migration of Constituents of Plastic Materials And Articles Intended To Come In Contact With Food Stuffs - According To IS 9845 : 1998	Pass

TEST(S) RESULT & METHOD: PLEASE REFER TO NEXT PAGE(S)

Per Pro SGS India Pvt. Ltd.
Santosh
SANDIP BHUSHAN, Asst. Manager
Email your Test Report Related Enquiries at Feedback.H.T@sgs.com

SGS

TEST REPORT

Report No. : MAN-HL-1048000831 DATE : 15th February, 2019

TEST RESULTS:

1. Heavy Metal Content :
Method: With reference to IS 2771 (Part 1) : 1990

Test name	Result (mg/kg)	Paper intended to come into contact with dry food (mg/kg of paper)	Paper intended to come into contact with wet food and food with fatty surface (mg/kg of paper)	Paper for filtration (mg/kg of paper)
Cadmium	ND (Detection limit= 0.1 mg/kg)	--	0.5	0.5
Chromium (VI)	ND (Detection limit= 0.1 mg/kg)	--	0.1	0.1
Lead (Pb)	ND (Detection limit= 0.5 mg/kg)	--	3.0	3.0
Mercury (Hg)	ND (Detection limit= 0.1 mg/kg)	--	0.3	0.3
Polychlorophenol (PCP)	ND (Detection limit= 0.05 mg/kg)	0.05	0.05	0.05
Polychlorinated biphenyls (PCBs)	ND (Detection limit= 0.1 mg/kg)	2.0	2.0	0.5
Conclusion	Pass	+	+	+

Tested Item: PAPER CUPS/GLASSES

Note:

- mg/kg= milligram per kilogram
- ND= Not detected

Page 1 of 3

Page 2 of 3

- Overall Migrations Test
 - Specific Migration Test of Heavy Metal
- Testing as per council of Europe resolution AP(2000)1
- German Food, Articles of Daily use and Feed Code of September 1, 2005(LFGB)
- Section 30 & 31 with amendments.

SGS

TEST REPORT

Report No. : MAN-HL-1048000831 DATE : 15th February, 2019

2. Overall Migration :
Method: IS 9845: 1998

Simulant Used	Test Condition	Result (Amount of Extractives)		Permissible Limit	
		(mg/L)	(mg/dm ²)	(mg/L)	(mg/dm ²)
3% Acetic Acid	70°C for 2 hours	<12	<2	60	10
10% Ethanol	70°C for 2 hours	<12	<2	60	10
Conclusion	--	PASS	PASS	--	--

Tested Item: PAPER CUPS/GLASSES

Note :-

1. mg/dm² = milligram per decimeter square, mg/L = milligram per liter
2. <12 = degree Celsius, <2 = less than
3. Permissible limit has been taken from IS 10166.
4. Testing has been conducted for SGS approval lab.
5. Testing has been performed as per client's request.

Sample as Received



****End of Report****

Page 3 of 3

E-Mail: worldstarpackagingindustry@gmail.com

Web : www.worldstarpackagingindustry.com

D-1622-23, Narela Industrial Area, Narela, Delhi -40



WORLDSTAR PACKAGING INDUSTRY

Pioneering the Paper Revolution!

Leading the Change in Sustainable
Disposable Paper Products

Manufacturing Expertise:

- ✓ Ripple Paper Cups
- ✓ Double Wall Paper Cups
- ✓ Paper Straws
- ✓ Paper Bowls with Paper Lid

Installed Capacity

4 MILLION cups every day!

Global Reach

Over 1000+ 40Ft HC containers shipped worldwide!

Industry Firsts

- ✓ 2014 – India's First 100% In-House Ripple Cup Production
- ✓ 2016 – Successfully Launched Paper Straws in India

25+

Years of
Innovation &
Excellence

E-Mail: worldstarpackagingindustry@gmail.com

Web : www.worldstarpackagingindustry.com

D-1622-23, Narela Industrial Area, Narela, Delhi -40